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54) Title: SURFACE ACTIVE VISCOELASTIC SOLUTI	ONS F	OR OCULAR LISE	

(54) THUS: SURFACE ACTIVE VISCOELASTIC SOLUTIONS FOR OCULAR USE

(57) Abstract

This invention encompasses a modified mucopolysaccharide solution for use as a biologically active therapeutic infusion comprising a pharmaceutical grad viscoelastic fraction selected form a group consiting of an acyl-substituted hyaluronic acid having acyl groups thereof with three to twenty carbon atoms and mixtures of said acyl-substituted hyaluronic acid with hyaluronic acid, and hydroxypropylmethylcellulose. In particular these solutions have a surface tension of between 40 and 65 dynes/cm²; particularly a viscoelastic fraction has an average molecular weight of at least 50,000. In some embodiments a physiological buffer fraction is present. This invention further encompasses a method of using the claimed composition.

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SURFACE ACTIVE VISCOELASTIC SOLUTIONS FOR OCULAR USE

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This application is a continuation-in-part of copending
U.S. Pat. App. 08/061,773 filed May 13, 1993, which is a
continuation of U.S. Pat. App. 07/440,078 filed November 22,
1989, now abandoned.

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Field of the Invention.

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The present invention relates to ophthalmic solutions for use during ocular and intraocular surgery, and more particularly to the use of surface active viscoelastic solutions during the extraction of a cataractous human lens and the implantation of a prosthetic ocular and intraocular lens. During surgery, the use of ophthalmic infusions with controlled physical properties, especially surface activity and viscoelastic properties, is advantageous for (1) replacing the fluid aqueous humor or ocular and intraocular air, (2) protecting the internal structures of the eye from accidental instrument or ocular and intraocular prosthetic device contact, (3) preventing irrigation damage by solutions used in routine cataract surgery, and (4) retarding aspiration from the eye of the viscoelastic solution during the surgical procedure. In addition, the invention relates to a method of adhering a contact lens to the surface of the eye, such as in association with procedures permitting a medical professional to view ocular and intraocular structures through the contact lens and through the viscoelastic solution.

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another application, the viscoelastic solution of this invention 1 is used by injecting the solution into or under tissues within 2 the eye, such as to dissect tissue off of the retina. 3 4 Background of the Invention 5 In the past, biocompatible polymers used in ocular and 6 intraocular surgery have been the naturally occurring 7 mucopolysaccharides hyaluronic acid and chondroitin sulfate; 8 mixtures of hyaluronic acid and chondroitin sulfate; and, 9 cellulose derivatives, such as hydroxypropylmethylcellulose 10 (HPMC). Table 1 11 presents data reported in Viscoelastic Materials, Ed. E.S. 12 Rosen, Proceedings of the Second International Symposium of the 13 Northern Eye Institute, Manchester [U.K.], 17-19 July, 1986 14 (Pergamon Press, New York) as to the molecular weight of 15 commercially available ocular products. Depending on the source 16 from which these mucopolysaccharides are drawn, the molecular 17 weights are estimated in the 50,000 range with the hyaluronic 18 acid extending upwards to the 8 \times 10 6 range. Hyaluronic acid 19 was first isolated and characterized by Meyer, Palmer and 20 reported in the J. Biol. Chem., Vol. 107, p. 629 (1934) and Vol. 21 114, p.689 (1936) and by Balazs in the Fed. Proc. Vol. 17, p. 22 1086 (1958); and chondroitin sulfate by Bray et al. in Biochem. 23 J. Vol. 38, p. 144 (1944); and Patat, Elias, Z. Physiol. Chem. 24 vol. 316, p. 1 (1959). 25 Literature in the art describes the basic isolation and 26 characterization of the viscoelastic solutions. 27 surprising feature of this invention which describes the control 28

of viscoelastic properties as related to the surface activity, 1

- or the solution fracturing under applied stress. In particular, 2
- it is surprising to manipulate or enhance the physical 3
- properties of viscoelastic solutions of mucopolysaccharides, 4
- hyaluronic acid, and/or chondroitin sulfate. It is believed 5
- that disclosure here of a processes to provide hyaluronic acid 6
- and species thereof with controlled surface activity is unique. 7
- This is also especially true of the control of surface activity 8
- of mucopolysaccharide solutions by the addition of biologically 9
- compatible surfactants. A characteristic feature of 10
- biologically compatible surfactants is the absence of observed 11
- alteration in cellular physiology upon contact. Early work in 12
- the viscoelastic field was presented by the inventor of this 13
- disclosure and his associates. Benedetto, D.A. et. al., 14
- Viscoelastic Materials: Basic Science and Clinical Application, 15
- (Symposium Proceedings), University of Manchester, England, July 16
- 17 17-19, 1986.

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As to commercial production, a review of the ophthalmic pharmacopoeia reveals there are several viscoelastic solutions produced for ocular and intraocular use during ophthalmic 21 surgery. The most common application for these solutions is in the intraocular lens implant procedure for human cataract surgery. This procedure involves extraction of the cataractous human lens through a small surgical opening in the eye and the

replacement of the lens by a prosthetic intraocular lens placed 26

in situ. Biocompatible polymers presently or previously in use are hyaluronic acid (Healon™, Amvisc™); chondroitin sulfate, and

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1 a combined solution of hyaluronic acid and chondroitin sulfate

- 2 (Viscoat™); and a hydroxypropylmethylcellulose solution
- 3 (Occucoat™). Research conducted recently demonstrates that
- 4 Healon™ and Amvisc™ are not surface active, but Viscoat™ and
- 5 Occucoat™ are.

6 Chondroitin sulfate does not exist as a free polysaccharide

7 in its native state, but as a proteoglycan. It is obtained from

8 sources associated with protein contaminants. The avoidance of

9 chondroitin sulfate avoids a potential source of pyrogenic

10 reaction, and the substantial cost associated with protein

11 removal.

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Summary of the Invention

The invention presented herein discloses modified mucopolysaccharide or viscoelastic solutions for use as biologically active therapeutic infusions. In one form of the invention, the mucopolysaccharide solution is formed from a viscoelastic fraction and a buffer fraction. It has been found that when a new synthetic molecule acyl-substituted hyaluronic acid is employed as the viscoelastic fraction, control of surface activity is achieved. An indicia of this is the decrease of the surface tension of the solution which is now within predetermined limits discussed below. Surface tension modification is also accomplished with viscoelastic fractions in which the acyl-substituted hyaluronic acid is mixed with one or more of hyaluronic acid; and hydroxypropylmethylcellulose. In certain applications, the viscoelastic solution of this invention is used in a method of adhering a contact lens to the

1	surface of the eye, such as in association with procedures
2	permitting a medical professional to view ocular and intraocular
3	structures through the contact lens and through the viscoelastic
4	solution. This is particularly useful in facilitating surgical
5	procedures. In another application, the viscoelastic solution of
6	this invention is used by injection the solution into or under
7	structures or tissues within the eye, such as to dissect tissue
8	off of the retina.
9	
10	In the broadest terms, surface active viscoelastic
11	solutions with controlled solution properties, are characterized
12	by surface tension, equilibrium contact angle, dynamic
13	viscosity, and cohesiveness (the measure of solution fracture
14	under stress). In a particular embodiment, this invention is
15	delimited by the three dimensional representation of Fig. 7.
16	In one example, bioengineered hyaluronic acid from a
17	bacterial source with an average molecular weight of 50,000 is
18	modified by acyl substitution with three to twenty carbon atom
19	acyl groups so that the resultant surface tension of such a
20	solution is between 40 and 65 dynes/cm ² . In the practice of
21	this invention, a viscoelastic solution having a surface tension
22	of less than about 56 dynes/cm ² , and more particularly, less
23	than about 50 dynes/cm ² is of particular advantage.
24	This invention commisses and 151.
25	This invention comprises a modified mucopolysaccharide
26	solution for use as a biologically active therapeutic infusion
27	comprising:

a pharmaceutical grade viscoelastic fraction selected from

- 2 the group consisting of acyl-substituted hyaluronic acid having
- 3 acyl groups thereof with three to twenty carbon atoms,
- 4 hyaluronic acid, hydroxypropylmethylcellulose and mixtures
- 5 thereof, and absent chondroitin sulfate said fraction having a
- 6 surface tension of between 40 and 65 dynes/cm²; and,
- optionally with a physiological buffer fraction, such that
- 8 the viscoelastic comprises about a 0.1% percent of the solution
- 9 to about 5% of the solution, by weight, and preferably from
- 10 about 0.5 % to about 3%;
- said modified mucopolysaccharide solution having a
- 12 viscosity of between 10,000 and 100,000 centipoise when measured
- at a shear rate of 3 sec⁻¹ at 25°C; and,
- 14 optionally wherein the modified mucopolysaccharide
- 15 solution has a surface tension of less than about 56 dynes/cm²,
- and further a surface tension of less than about 50 dynes/cm²;
- 17 and further,
- optionally wherein the solution has an osmolality of from
- 19 about 250 to about 400 milliosmoles, or is generally isotonic
- 20 with ophthalmic tissue.
- In some embodiments the modified mucopolysaccharide
- 22 solution viscoelastic fraction has an average molecular weight
- of at least 50,000. Reference is further made to the
- 24 viscoelastic fraction being an acyl-substitute hyaluronic acid
- 25 having acyl groups thereof with three to twenty carbon atoms.
- In particular applications the modified mucopolysaccharide
- 27 solution of this invention includes a surfactant fraction of a
- 28 biocompatible component selected from a group consisting of

1 phospholipids, monoglycerides, free fatty acids, free fatty acid

- 2 soaps, cholesterol, fluorocarbons, silicones, and nonionic
- 3 surfactants, with the surfactant present in an amount sufficient
- 4 to produce the required surface tension. In particular, a
- 5 biological surfactant fraction of a free fatty acid is present
- 6 in an amount of less than 1 mg/ml. Further embodiments include
- 7 a surfactant fraction of a biocompatible component selected from
- 8 a group consisting of phospholipids, monoglycerides, free fatty
- 9 acids, free fatty acid soaps, cholesterol, fluorocarbons,
- 10 silicones, and nonionic surfactants, said surfactant present in
- 11 an amount less than 10 micrograms/ml. In a preferred embodiment
- 12 the surfactant fraction of biocompatible component is a free
- 13 fatty acid.
- 14 In a further embodiment the modified mucopolysaccharide
- 15 solution has a viscoelastic fraction of a mixture of
- 16 acyl-substituted hyaluronic acid and hyaluronic acid, and
- 17 particularly with a surfactant fraction of a biocompatible
- 18 component selected from a group consisting of phospholipids,
- 19 monoglycerides, free fatty acids, free fatty acid soaps,
- 20 cholesterol, fluorocarbons, silicones, and nonionic surfactants,
- 21 with surfactant present in an amount sufficient to produce the
- 22 required surface tension, usefully in an amount less than
- 23 10 micrograms/ml. Preferred surfactants are free fatty acids
- 24 such as oleic acid.
- 25 Particular modified mucopolysaccharide solutions of the
- 26 invention are characterized by aspiration through a 0.3 mm
- 27 cannula at a vacuum pressure in a range of 5 to 400 mm Hg, and
- 28 particularly in a range of 50 to 200 mm Hg, wherein the solution

1	is easily fractured. Similarly, those solutions with an
2	aspiration profile of from about horizontal up to about 1.5 and
3	more particularly from about horizontal to about 1.0 are
4	preferred.
5	In another embodiment this present invention comprises a
6	modified mucopolysaccharide solution for use during ophthalmic
7	
8	surgery for protection of the internal ocular structures
9	including corneal endothelium from accidental touch by surgical
10	instruments, yet permitting of observation of said structures
11	comprising:
	an optically clear polymeric fraction of high purity
12	mucopolysaccharides selected from the group consisting of
13	acyl-substituted hyaluronic acid having acyl groups thereof with
14	three to twenty carbon atoms, hyaluronic acid,
15	hydroxypropylmethylcellulose and mixtures thereof and absent
16	chondroitin sulfate, said fraction having a surface tension of
17	between 40 and 65 dynes/cm ² ; and,
18	optionally a physiological buffer fraction, such that the
19	viscoelastic comprises about a 0.1% percent of the solution to
20	about 5% of the solution, by weight, and preferably from about
21	0.5 % to about 3%;
22	
22	said modified mucopolysaccharide solution having a
23	
24	viscosity of between 10,000 and 100,000 centipoise when measured
	viscosity of between 10,000 and 100,000 centipoise when measured at a shear rate of 3 sec ⁻¹ at 25 C; and,
24	viscosity of between 10,000 and 100,000 centipoise when measured

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1	a biological surfactant fraction of a free fatty acid
2	present in an amount less than 10 micrograms/ml; and,
3	optionally wherein the modified mucopolysaccharide
4	solution has a surface tension of less than about 56 dynes/cm ² ,
5	and further a surface tension of less than about 50 dynes/cm ² .
6	In some embodiment of this modified mucopolysaccharide
7	solution a particular polymeric fraction is hyaluronic acid.
8	Particular modified mucopolysaccharide solutions of the
9	invention are characterized by aspiration through a 0.3 mm
10	cannula at a vacuum pressure in a range of 5 to 400 mm Hg, and
11	particularly in a range of 50 to 200 mm Hg, wherein the solution
12	is easily fractured, which optionally include those solutions
13	with an aspiration profile of from about horizontal up to about
14	1.5 and more particularly from about horizontal to about 1.0.
15	Another embodiment of the present invention includes a
16	pharmaceutically acceptable modified mucopolysaccharide solution
17	(particularly a surface active mucopolysaccharide) absent
18	chondroitin sulfate having a surface tension of between 40 and
19	65 dynes/cm ² ; and,
20	a viscosity of between 10,000 and 100,000 centipoise
21	
22	(particularly an average molecular weight of at least 50,000) when measured at a shear rate of 3 sec-1 at 25 C.
23	
24	optionally wherein the modified mucopolysaccharide
25	solution has a surface tension of less than about 56 dynes/cm ² ,
26	and further a surface tension of less than about 50 dynes/cm ² .
27	In this embodiment of a modified mucopolysaccharide
28	solution a particular polymeric fraction is hyaluronic acid.

1	In certain applications the mucopolysaccharide solution
2	further comprises a biological surfactant selected from a group
3	consisting of phospholipids, monoglycerides, free fatty acids,
4	free fatty acid soaps, cholesterol, fluorocarbons, silicones,
5	and nonionic surfactants.
6 7	Yet a further embodiment of the invention includes a method
8	of protecting internal ocular structures during ocular surgery
	and retarding aspiration of material from the ocular surgery
9	site by the steps of:
LO	intraocularly introducing biologically active therapeutic
11	infusion amount of a modified mucopolysaccharide solution
12	comprising:
13	a pharmaceutical grade viscoelastic fraction selected from
14	the group consisting of acyl-substituted hyaluronic acid having
15	acyl groups thereof with three to twenty carbon atoms,
16	hyaluronic acid, hydroxypropylmethylcellulose and mixtures
L7 . o	thereof and absent chondroitin sulfate, said fraction with a
18	surface tension of between 40 and 65 dynes/cm ² (particularly
19	less than about 56 and more particularly less than about 50
20	dynes/cm ²); and,
21 22	optionally a physiological buffer fraction, such that the
	viscoelastic comprises about a 0.1% percent of the solution to
23	about 5% of the solution, by weight, and preferably from about
24	0.5 % to about 3%;
25	said modified mucopolysaccharide solution having a
26	viscosity of between 10,000 and 100,000 centipoise when measured
27	at a shear rate of 3 sec-1 at 25 C. In such embodiment a

preferred method entails intraocularly introducing biologically 1 active therapeutic infusion amount of a modified 2 mucopolysaccharide solution by a syringe of about 1.13 cm² in 3 cross section or less, and optionally about 0.57 cm2 or less, 4 and further optionally about 0.16 cm². In certain embodiments a 5 "sloped" syringe absent sharp reductions in cross sectional area 6 7 is useful. Further in this method the invention includes particular 8 modified mucopolysaccharide solutions characterized by 9 aspiration through a 0.3 mm cannula at a vacuum pressure in a 10 range of 5 to 400 mm Hg, and particularly in a range of 50 to 11 200 mm Hg, wherein the solution is easily fractured. Similarly, 12 those solutions with an aspiration profile of from about 13 horizontal up to about 1.5 and more particularly from about 14 horizontal to about 1.0 are preferred. 15 16 An additional embodiment of the invention includes a method 17 of protecting internal ocular structures during ocular surgery 18 by providing a viscoelastic solution that coats ocular 19 structures at a surgical site such that aspiration of the 20 viscoelastic solution is retarded, said method being: 21 intraocularly introducing biologically active therapeutic 22 infusion amount of a modified mucopolysaccharide solution absent 23 chondroitin sulfate and having a surface tension of between 40

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and 65 dynes/cm² (particularly less than about 56 and more

particularly less than about 50 dynes/cm²); and.

1	a viscosity of between 10,000 and 100,000 centipoise when
2	measured at a shear rate of 3 sec-1 at 25 C. In such embodiment
3	a preferred method entails intraocularly introducing
4	biologically active therapeutic infusion amount of a modified
5	mucopolysaccharide solution by a syringe of about 1.13 cm² in
6	cross section or less, and optionally about 0.57 cm² or less,
7	and further optionally about 0.16 cm ² .
8	Further in this method the invention includes particular
9	modified mucopolysaccharide solutions characterized by
10	aspiration through a 0.3 mm cannula at a vacuum pressure in a
11	range of 5 to 400 mm Hg, and particularly in a range of 50 to
12	200 mm Hg, wherein the solution is easily fractured. Similarly,
13	those solutions with an aspiration profile of from about
14	horizontal up to about 1.5 and more particularly from about
15	horizontal to about 1.0 are preferred.
16	A next method of the present invention includes a method of
17	protection of internal ocular structures including corneal
18	endothelium from accidental touch by surgical instruments, yet
19	permitting of observation of said structures comprising:
20	intraocularly introducing a modified mucopolysaccharide
21	solution during ophthalmic surgery wherein said solution
22	comprises
23	an optically clear polymeric fraction of high purity
24	mucopolysaccharides selected from the group consisting of
25	acyl-substituted hyaluronic acid having acyl groups thereof with
26	three to twenty carbon atoms, hyaluronic acid,
27	hydroxypropylmethylcellulose and mixtures thereof and absent
28	mydroxypropyrmeenyreerrarose and mrkedres energer and absent

1 chondroitin sulfate, said fraction having a surface tension of

- 2 between 40 and 65 dynes/cm² (particularly less than about 56 and
- 3 more particularly less than about 50 dynes/cm²); and,
- 4 optionally a physiological buffer fraction, such that the
- 5 viscoelastic comprises about a 0.1% percent of the solution to
- 6 about 5% of the solution, by weight, and preferably from about
- 7 0.5 % to about 3%;
- 8 said modified mucopolysaccharide solution having a
- 9 viscosity of between 10,000 and 100,000 centipoise when measured
- 10 at a shear rate of 3 sec-1 at 25 C; and,
- wherein said mucopolysaccharide fraction has an average
- 12 molecular weight of at least 50,000; and,
- a biological surfactant fraction of a free fatty acid
- present in an amount less than 10 micrograms/ml.
- 15 In such embodiment a specific method entails intraocularly
- 16 introducing biologically active therapeutic infusion amount of a
- 17 modified mucopolysaccharide solution by a syringe of about 1.13
- 18 cm² in cross section or less, and optionally about 0.57 cm² or
- 19 less, and further optionally about 0.16 cm².
- 20 Further in this method the invention includes particular
- 21 modified mucopolysaccharide solutions characterized by
- 22 aspiration through a 0.3 mm cannula at a vacuum pressure in a
- 23 range of 5 to 400 mm Hg, and particularly in a range of 50 to
- 24 200 mm Hg, wherein the solution is easily fractured. Similarly,
- 25 those solutions with an aspiration profile of from about
- 26 horizontal up to about 1.5 and more particularly from about
- 27 horizontal to about 1.0 are preferred.

1	A next embodiment of the invention comprises a modified
2	mucopolysaccharide solution for use as a biologically active
3	therapeutic infusion comprising:
4	a pharmaceutical grade viscoelastic fraction selected from
5	the group consisting of acyl-substituted hyaluronic acid having
6	acyl groups thereof with three to twenty carbon atoms,
7	hyaluronic acid, hydroxypropylmethylcellulose and mixtures
8	thereof, and absent chondroitin sulfate said fraction having a
9	surface tension of between 40 and 65 dynes/cm ² (particularly
10	less than about 56 and more particularly less than about 50
11	dynes/cm ²); and,
12	said modified mucopolysaccharide solution having a
13	viscosity of between 10,000 and 100,000 centipoise when measured
14	at a shear rate of 3 sec ⁻¹ at 25°C.
15	This invention encompasses a modified mucopolysaccharide
16	solution for use as a biologically active therapeutic infusion
17	comprising:
18	a pharmaceutical grade viscoelastic fraction selected from
19	a group consisting of an acyl-substituted hyaluronic acid having
20	acyl groups thereof with three to twenty carbon atoms and
21	mixtures of said acyl-substituted hyaluronic acid with
22	hyaluronic acid, chondroitin sulfate A, chondroitin sulfate B,
23	chondroitin sulfate C, and hydroxypropylmethylcellulose, said
24	fraction with a surface tension of between 40 and 65 dynes/cm ² ;
25	particularly a viscoelastic fraction has an average molecular
26	weight of at least 50,000; and,

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optionally a physiological buffer fraction, such that the

- 2 viscoelastic comprises about a 0.1% percent of the solution to
- 3 about 5% of the solution, by weight, and preferably from about
- 4 0.5 % to about 3%;
- whereby, upon infusion of modified mucopolysaccharide
- 6 solution at the site, the surface activity of the solution
- 7 enhances coating of the site.
- A specific modified mucopolysaccharide solution is one with
- 9 an acyl-substituted hyaluronic acid, and a preferred viscosity
- 10 is between 10,000 and 100,000 centipoise when measured at a
- 11 shear rate of 3 sec⁻¹ at 25°C, and optionally further including
- 12 a surfactant fraction of a biocompatible component selected from
- a group consisting of phospholipids, monoglycerides, free fatty
- 14 acids, free fatty acid soaps, cholesterol, fluorocarbons,
- 15 silicones, and nonionic surfactants, said surfactant present in
- 16 a trace amount sufficient to produce said surface tension. In
- one embodiment the surfactant is present in an amount less than
- 18 10 micrograms/ml. A preferred surfactant is oleic acid. A
- 19 preferred modified mucopolysaccharide solution comprises a
- 20 mixture of an acyl-substituted hyaluronic acid and hyaluronic
- 21 acid.
- In a particular application this invention includes a
- 23 modified mucopolysaccharide solution for use a biologically
- 24 compatible therapeutic infusion comprising:
- a pharmaceutical grade viscoelastic fraction selected from
- 26 a group consisting of hyaluronic acid, chondroitin sulfate A,
- 27 chondroitin sulfate B, and chondroitin sulfate C, said fraction
- having an average molecular weight of at least 50,000.

a surfactant fraction of a biocompatible component selected 1 from a group consisting of phospholipids, monoglycerides, free 2 fatty acids, free fatty acid soaps, cholesterol, fluorocarbons, 3 silicones, and nonionic surfactants, said surfactant present in 4 a trace amount sufficient to produce a surface tension of 5 between 40 and 65 dynes/cm²; and, 6 optionally a physiological buffer fraction, such that the 7 viscoelastic comprises about a 0.1% percent of the solution to 8 about 5% of the solution, by weight, and preferably from about 9 0.5 % to about 3%; 10 whereby, upon infusion of modified mucopolysaccharide 11 solution at the site, the surface activity of the solution 12 enhances coating of the site and results in retardation of 13 aspiration at the site. A preferred modified mucopolysaccharide 14 solution has a viscoelastic fraction of hyaluronic acid, and, 15 optionally, a viscosity of between 10,000 and 100,000 centipoise 16 when measured at a shear rate of 3 sec⁻¹, and further 17 optionally, a surfactant, particularly oleic acid, and 18 particularly with surfactant present in an amount less than 10 19 micrograms/ml. 20 In one embodiment this invention includes a modified 21 mucopolysaccharide solution for use during ophthalmic surgery 22 for protection of the internal ocular structures comprising: 23 an optically clear polymeric fraction of high-purity 24 mucopolysaccharides and mixtures thereof, said polymeric 25 fraction selected from the group consisting of hyaluronic acid, 26 chondroitin sulfate A, chondroitin sulfate B, chondroitin 27

sulfate C, and mixtures of hyaluronic acid, chondroitin sulfate

- 2 A, chondroitin sulfate B and chondroitin sulfate C with an
- 3 average molecular weight of at least 50,000;
- 4 a biological surfactant fraction of a free fatty acid
- 5 present in an amount of less than 1 mg/ml; and.
- 6 optionally a physiological buffer fraction, such that the
- 7 viscoelastic comprises about a 0.1% percent of the solution to
- 8 about 5% of the solution, by weight, and preferably from about
- 9 0.5 % to about 3%;
- whereby, upon the modified mucopolysaccharide solution
- 11 being placed in the eye space during surgery, the surgeon can
- 12 observe the ocular and intraocular structure through the
- optically clear solution, and the corneal endothelium is
- 14 protected from accidental touch by surgical instruments, ocular
- 15 and intraocular prosthetic devices, and in ocular and
- 16 intraocular irrigating solutions, particularly wherein the
- 17 polymeric fraction is hyaluronic acid, and particularly wherein
- 18 the solution has a viscosity of between 10,000 and 100,000
- 19 centipoise when measured at a shear rate of 3 sec^{-1} at 25°C.
- 20 An additional embodiment of this invention is a method of
- 21 adhering a contact lens to the surface of the eye in
- 22 operational-optical connection with said eye, by the step of
- 23 interposing between said lens and said eye surface an adhering
- 24 amount of substantially transparent modified mucopolysaccharide
- 25 solution of this invention. In the practice of this method, an
- 26 apparatus comprising a contact lens and a layer of transparent
- 27 modified mucopolysaccharide solution is employed. Preferably
- 28 the optical properties of such lens/solution unit will be

1	configured to facilitate observation of internal ophthalmic
2	structures when the observer is positioned to peer directly
3	through the lens. Alternatively, the "observer" may be a
4	television, film or other camera directed into the lens.
5	Further, the camera lens may substitute for the contact lens,
6	and thus with a layer of the mucopolysaccharide solution of this
7	invention, be in direct contact with the eye.
8	A yet further embodiment of this invention is a method of
9	hydraulically positioning intra-optic structures or tissues by
10	the step of applying against such tissues under elevated
11	hydrostatic pressure the modified mucopolysaccharide solution of
12	this invention. Typically this would be applied to dissect or
13	elevate hyperplastic tissue that grows over the retina in
14	certain pathologies. The degree of elevation of hydrostatic
15	pressure would be that sufficient to move the intended tissue.
16	An additional aspect of this invention is based upon
17	ophthalmic osmolality. Osmolality of from about 250
18	milliosmoles to about 400 milliosmoles is essentially isotonic
19	to optic structures. Lower osmolality will cause optic
20	structures to swell and higher osmolality will cause shrinkage.
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2	Brief Description of the Drawings
3	Fig. 1 is a plot of Kc/R_{θ} against concentration, C. The
4	material tested is high molecular weight HA. The molecular
5	weight was obtained from the inverse of the abscissa
	extrapolated to zero concentration.
6	
7	Fig. 2 is a plot of maximum load versus time for high
8	molecular weight HA. The maximum load was determined as the
9	largest load needed to force a sample of viscoelastic from a
10	syringe through a 23 gauge needle.
11	
12	Fig. 3. is a graphic comparison of the surface tension of
13	one embodiment of of a solution of the present invention as
14	compared to the surface tension of a commercially available HPMC
15	ocular solution, and a commercially available HA ocular
16	solution.
17	Fig. 4 is a graphic comparison of the viscosity of one
18	embodiment of a solution of the present invention as compared
19	with other, commercially available, ocular solutions, and
20	measured at a shear rate of 0.35 sec ⁻¹ . Standard deviation is
21	shown in gray, and the average values in black. All columns
22	except E and F are statistically different than B, Healon™
23	
24	Fig. 5 is a plot comparison of the aspiration
25	characteristics of the in situ retention of solutions embodying
26	the present invention as compared other viscoelastic ocular
	solutions.
27	
28	Fig. 5(a) repeats Fig. 5 with a preferred range shaded

Fig. 5(a) repeats Fig. 5 with a preferred range shaded.

-	Fig. 6 is a plot of viscosity against surface tension
2	
3	enclosing a preferred range for solutions of the present
4	invention.
5	Fig. 7 is a three dimensional plot of viscosity against
6	surface tension against "aspiration profile" (the slope of the %
7	of aspiration between 50 mmHg and 90 mmHg under test conditions
8	as plotted in Fig. 5, and excluding sigmoidal curves) enclosing
9	in cubic representation a of viscoelastic solutions of the
10	present invention.
11	Tie O is a second of second (MDs)
12	Fig. 8 is a graphic representation of stress (MPa) recorded
13	by injecting various solutions of varying viscosity from a
14	syringe and through a 23 gauge needle.
15	Fig. 9(a), (b), and (c) represent various embodiments of
16	"sloped" syringe absent sharp reductions in cross sectional
17	area.
18	Dir. 10(a) and (b) are diagrammatic management in a
19	Fig. 10(a) and (b) are diagrammatic representations of
20	various embodiments of an apparatus for viewing the interior of
21	the eye (depicted in contact with an eye).
22	
23	Detailed Description of the Invention
24	In general terms, viscoelastic solutions are placed in the
25	anterior chamber of the eye during ocular and intraocular lens
26	implant surgery, replacing the fluid aqueous humor of the eye.
27	Clearly, hosts suitable for application of the present materials
28	and methods are ocular and intraocular site of animal requiring

1 such material. In particular, host sites are mammalian eyes,

- 2 particularly those of humans, and most particularly the anterior
- 3 chamber thereof. By nature of their viscosity (10,000 to 1
- 4 million times greater than that of aqueous humor), viscoelastic
- 5 solutions allow the eye to maintain its normal shape and ocular
- 6 and intraocular structural relationships during cataract
- 7 extraction and lens implantation. When the fluid aqueous humor
- 8 leaks from the eye, as when the eye is opened by incision at the
- 9 time of surgery, the anterior structures of the eye collapse.
- 10 There is no space within the anterior segment of the eye within
- which the surgeon can place instruments for cataract extraction
- 12 without damaging ocular and intraocular structures by touch from
- 13 his instruments. Air may be used to maintain this space, but it
- 14 is more likely to leak from the eye compared to a viscous
- 15 solution. In addition, air on top of other ocular fluids, does
- 16 not allow the surgeon to visualize ocular and intraocular
- 17 structures, as effectively as through clear viscoelastic
- 18 solution. Viscoelastic solutions are fluids which resist flow
- 19 by nature of their high viscosity. These fluids are elastic
- 20 because they have a "memory." They return to approximately
- 21 their original shape after stretch. These solutions are
- 22 optically clear and are basically aqueous solutions of higher
- 23 molecular weight polymers in the molecular weight range of
- 24 50,000 to 8 million.
- As used herein, in reference to HPMC, the term "low" in
- 26 reference to "low molecular weight" HPMC, "HPMC(L)," shall mean
- 27 below about 250,000 MW and particularly below about 150,000 MW,
- while "high" molecular weight HPMC, "HPMC(H)," shall mean above

about 250,000 MW and particularly above about 300,000 MW. In

- 2 reference to HA, the term "low" in reference to "low molecular
- 3 weight" HA, "HA(L)," shall mean below about 1,500,000 MW, and
- 4 particularly below about 700,000 MW, while "high" molecular
- 5 weight HA, "HA(H)," shall mean above about 1,500,000 MW, and in
- 6 particular above about 3,000,000 MW, and more particularly above
- 7 about 5,000,000 MW.

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In addition to being viscous and elastic, a mild degree of surface activity is a desirable property of viscoelastic solutions. Surface activity is a measure of the ability of a solution to coat or spread on a surface. Solutions which coat the internal structures of the eye are better able to protect the eye from accidental touch by surgical instruments or an intraocular lens. In addition, these solutions protect the eye from irrigation damage by irrigating solutions used in routine cataract surgery. Viscoelastic solutions which are not surface active and do not fracture at aspiration pressures used during cataract surgery are too easily aspirated from the eye during cataract surgery. The surgeon is then faced with lack of protective ophthalmic solution, which necessitates replacement of viscoelastic at additional cost.

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- Particular note is made of the distinction between
 viscosity and pseudoplasticity (which includes thixotropy).
 Viscosity is the propensity of a solution to resist flow.
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Pseudoplasticity is the general case of a change in viscosity

with applied force, which may or may not be reversible.

2 Thixotropy describes reversible shear thinning, limited largely

3 to the period while subject to shear.

Surface tension is a measure of the tendency of molecules within a solution to attract or repel each other. With high mutual attraction, the solution has a high surface tension and the solution is cohesive. Without being bound by any particular theory, it is believed that at a solution interface (air/liquid, liquid/liquid, liquid/solid)) of a solution of high surface tension, the tendency would be for solution molecules to be drawn back into the solution. In a solution of low surface tension (i.e., a surfactant type solution) solution molecules accumulate at an interface because the molecules are not completely soluble within the bulk solution. It is presumed that the hydrophobic/hydrophillic structure of surfactant molecules cause them to accumulate at a solution interface, representing the lowest energy state.

Particular attention is drawn to the unique confluence of physical characteristics present in the viscoelastic solution of the present invention. Considering viscosity, Fig. 4 discloses that a variety of viscosities (Fig. 4, Examples E-H) may be obtained within the practice of this invention, while still presenting the required surface tension and aspiration profile. Viscosity is presented in m Pa·s or millipascal·seconds. One Pa·s equals 1000 centipoise, and one mPa·s equals 1 centipoise. Fig 4. data was obtained at a shear rate of 0.35 sec-1. The solutions represented are as follows: A is 2% HPMC(L) and a

molecular weight of about 200,000 with a viscosity of 98 cps; B is 2% HPMC with a viscosity of 3680 cps; C is 1% HA(L) (L denotes an average MW of about 0.8 x 106) solution with a viscosity of 424 cps; D is 1% HA(H) (H denotes an average MW of about 2.1 x 106) solution with a viscosity of 21,845 cps; E is a mixture of 2% HPMC(L) and 1% HA(L) with a viscosity of 2,095 cps; F is a mixture of 2% HPMC(L) and 1% HA(H) with a viscosity of 38,460 cps; G is a mixture of 2% HPMC(H) and 1% HA(L) with a viscosity of 25,344 cps; and H is a mixture of 2% HPMC(H) and 1% HA(H) with a viscosity of 56,691 cps. The substantial and

synergistic increase in HPMC viscosity in combination with a

viscoelastic, such as, HA is noted.

Fig. 3 compares the surface tension of various ocular solutions. Solution A is Occucoat, a commercially available HPMC solution, measured at 1:10 dilution as having a surface tension of 43.0 ± 1.41 dynes/cm; Solution B is Healon, a commercially available HA solution, measured at 62.7 ± 6.51 dynes/cm, Solution C, low molecular weight HPMC, and Solution D, high molecular weight HPMC were measured at about 50 ± .75 dynes/cm; Solution E, low molecular weight HA, and Solution F, high molecular weight HA were measured at about 70 ± 2.25 dynes/cm; Solutions G through J are mixtures of 1% HA and 2% HPMC all having a surface tension of about 50 ± 0.58 dynes/cm. Specifically Solution G is HA(L) and HPMC(L). Solution H is

1 is HA(H) and HPMC(H). Note that Fig. 3 solutions A, C, D, G-J

- 2 exhibit surface tension statistically significantly different
- 3 than B, Healon™.

- 4 Further note is made of the fracture and aspiration
- 5 characteristics of the mucopolysaccharide solutions of this
- 6 invention. In ocular surgery, a tiny cannula is used to
- 7 inject/remove viscoelastic solutions. The claimed solutions
- 8 easily fracture when vacuum is applied by a cannula. Thus to
- 9 remove all of such solution, the cannula must be repeatedly
- 10 moved to remain in contact with the solution. In contrast, a
- 11 typical solution of high molecular weight as known in the prior
- 12 art fall into two groupings. One, typified by Healon™, an HA
- 13 solution will not fracture easily, nor will it elute in
- 14 solutions typically present during ophthalmic surgery and
- 15 generally aspirates only in a bolus. The other grouping
- 16 comprises solutions "incohesive" solutions. "Incohesive"
- 17 solutions elute so rapidly that, they are removed from the
- 18 ocular surgical site by irrigation fluids. This rapid elution
- 19 destroys the viscosity, coating and shock absorbing properties
- 20 for which they were being used, leaving the field unprotected.
- A useful measure of fracture and aspiration characteristics
- of various solutions is set forth in Fig. 5. In particular,
- Fig. 5 is a clear representation of the achievement of
- protective in situ retention of a solution embodying the present
- invention as compared to an HA ocular solution -- independent of
- viscosity. The aspiration behavior of HA is seen to be
- generally sigmoidal. At low vacuum. only small amounts of HA

are aspirated, while at vacuums of about 40 mm Hq, almost 100% 1 of the HA is removed. In contrast, a mixture of HA and HPMC, is 2 removed in a manner generally linear to the amount of vacuum 3 applied, permitting gradual removal, which may be continued to almost total removal, but not removal generally as a single 5 bolus. Again, this linear removal profile may be obtained with 6 solutions of a viscosity similar to that of HA alone, and 7 substantially above the viscosity of HPMC alone. Particularly 8 useful viscoelastic solutions are those whose aspiration 9 characteristics are non-sigmoidal under the described 10 11 experimental conditions, and most particularly those which are generally linear with a slope of between about horizontal and 12 about 1.5, (and preferably between about horizontal and about 1) 13 14 as presented in Fig. 5 as percentage aspiration against mmHG from about 50 mm HG to about 90 mm HG, using a 23 gauge needle. 15 16 The procedure is more fully described in Aspiration Profile 17 (below). A preferred range is shaded in Fig. 5(a) which reproduces Fig 5. 18 19 Figs. 6 and 7 define meets and bounds of particular 20 embodiments of this invention. Fig. 6 is seen to delimit 21 suitable viscoelastics by viscosity and surface tension. 22 Particularly preferred are those solutions of less than 56 23 dynes/cm and more particularly, those of less than 50 dynes/cm 24 surface tension. Occucoat™ is plotted as point "I" and Healon™ 25 is plotted as point "II." Fig. 7 graphically distinguishes the

-26-

chondroitin free viscoelastic solution of the present invention

from particular commercial viscoelastic solutions. Three

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1 parameters, viscosity, surface tension, and aspiration profile

- 2 are presented. It is the three dimensional area circumscribed
- 3 by these parameters that are particularly useful. More
- 4 particularly is the circumscribed area, below 56 dynes/cm in
- 5 surface tension and more particularly still, the circumscribed
- 6 area below 50 dynes/cm surface tension.

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Given the delimiting parameters of the claimed viscoelastic 8 solutions, a general protocol to achieve such solutions is 9 presented. Viscosity is increased or decreased in relation to 10 highest molecular weight viscoelastic material or polymeric 11 material present. If the viscosity of that highest molecular 12 weight material is the viscosity desired, no adjustment is 13 required. If lower viscosity is desired, increased dilution, or 14 substitution of material of identical structure, but lower 15 molecular weight, decreases viscosity. When increasing 16 dilution, attention must be paid to the resulting solution 17 osmolarity. Aspiration characteristics of the invention are 18 modified by admixing viscoelastic polymers with low molecular 19 weight polymers of the same or other species, including 20 polysaccharides such as HPMC. Such additions increase ease of 21 fracture on aspiration. Surface tension is reduced by addition 22 of surfactant or by modification of a non-surface active 23 molecule to be surface active. Particular note is made of the 24 surface activity of HPMC. In the case of HA, surface activity 25 adjustment entails addition of a lipophilic acyl side chain or 26 chains. Osmolality is adjusted by modification of the 27

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solute/solvent ratio.

All of the foregoing parameters are most easily adjusted by empirical methods such a a checkerboard type assay, increasing the amount of each particular factor (serial dilution) until the desired characteristic is obtained. However, approximate methods of calculation are possible.

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By this disclosure, non-surface active viscoelastic solutions are modified to make them surface active. This can be accomplished by the addition of any one of many biocompatible surfactants, or by substitution or admixture of hyaluronic acid polymer in a viscoelastic solution with hyaluronic acid polymer having a lipophilic side chain. A lipophilic acyl side chain substituted hyaluronic acid renders the previously completely water soluble molecule surface active. Biological surfactants belong to the following categories of chemical substances: phospholipids, monoglycerides, free fatty acids or fatty acid soaps, cholesterol, and pharmaceutical grade nonionic surfactants. Though it is understood that HPMC has some surfactant activity, as used herein, biological surfactants excludes HPMC. Preliminary results with oleic acid, a fatty acid component of phospholipids which composes most mammalian cell membranes, indicate that at a concentration of 1 microgram oleic acid per ml of solution can provide moderate surface activity to a solution which was not previously surface active. During routine cataract surgery, particular claimed viscoelastic solutions with surface activity will coat ocular, and intraocular structures, and a prosthetic lens during its placement into the eye.

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1 In the present invention, a modified mucopolysaccharide 2 solution is disclosed. The modified mucopolysaccharide solution 3 is used as a biologically active therapeutic infusion, most 4 typically during ophthalmic surgery, such as one ocular and 5 intraocular lens implant procedure. In a specific mode of 6 practicing the present invention, the mucopolysaccharide 7 solution includes a pharmaceutical grade viscoelastic fraction 8 which is selected preferably from hyaluronic acid or an 9 acyl-substituted hyaluronic acid or mixtures of acyl-substituted 10 hyaluronic acid and hyaluronic acid with HPMC and optionally 11 with a biocompatible surfactant; and, 12 hydroxypropylmethylcellulose (HPMC), and absent chondroitin 13 sulfate A, B, or C. The acyl-substituted hyaluronic acids have 14 alky groups with three to twenty carbon atoms. Besides the 15 viscoelastic fraction, the mucopolysaccharide solution usually 16 includes a physiological buffer fraction, conveniently in a 17 predetermined ratio to reach a suitable osmotic level. A 18 solution of between about 250 and about 400 milliosmoles is 19 generally isotonic to ocular tissues. Of course, solutions of 20 higher osmolality will potentially cause a net solute outflow 21 from ocular tissues while those of lower osmolality may permit 22 net solute migration into such tissues. When the physical 23 properties, especially surface activity, of the modified 24 mucopolysaccharide solution are closely controlled, infusion and 25 aspiration at the site of an ophthalmic operation are more 26 manageable and, particularly, the coating at the site of 27 solution contact is enhanced. In order for a solution, gel, or 28

the like, including mucopolysaccharide solutions of the present 1 invention, (collectively "coating agents") to coat a surface, 2 the surface tension of the coating agent must be lower than the 3 critical surface tension of the surface to be coated. Human corneal endothelium is frequently found to have a critical 5 surface tension of from about 50 to about 56 dynes/cm². Thus, 6 in the practice of this invention, a coating agent having a 7 surface tension of less than about 56 dynes/cm², and more 8 particularly, less than about 50 dynes/cm2 is of particular 9 advantage. 10 In addition to the above, another modified 11 mucopolysaccharide solution is disclosed. The second modified 12 mucopolysaccharide solution is used during ophthalmic surgery 13 for protection of the internal ocular structures, most typically 14 during extraction of a cataractous human lens and the 15 replacement thereof by a prosthetic intraocular lens. In 16 17 practicing the second embodiment of the invention, the mucopolysaccharide solution includes an optically clear 18 polymeric fraction which is selected preferably from hyaluronic 19 acid; and mixtures of hyaluronic acid, and absent chondroitin 20 sulfate A, chondroitin sulfate B, and chondroitin sulfate C. 21 In the alternative, modified mucopolysaccharide solution, a 22 second fraction is that of a biologically compatible surfactant. 23 As will be described infra, many free fatty acid and similar 24 surfactants are utilizable in trace quantities to lower the 25 26 surface tension into the desired range. Besides the viscoelastic and surfactant fractions, mucopolysaccharide 27

1 solution includes a physiological buffer fraction in a

2 predetermined ratio between the weight of the viscoelastic

3 fraction (surfactant fraction is not significant in the ratio)

4 and the weight of the buffer fraction. While the physical

5 properties of the modified mucopolysaccharide solution are

6 closely controlled, upon the modified mucopolysaccharide

7 solution being placed in the anterior chamber of the eye during

8 surgery, the surgeon can observe the ocular and intraocular

9 structure through the optically clear solution, and the corneal

10 endothelium is coated and thereby protected from accidental

11 touch by surgical instruments, ocular and intraocular prosthetic

12 devices, and in ocular and intraocular irrigating solutions.

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mucopolysaccharide solutions of particularly high viscosity.

However, the use of such high viscosity mucopolysaccharide

solutions has been limited by the difficulty encountered in

injecting such solutions. Frequently such solutions have not

been injectable at forces obtainable in hand held syringes. It

has now been discovered that the stress and force required to

inject mucopolysaccharide solutions, that is solutions

containing macromolecules such as HA and HPMC, decreases as

syringe size decreases. Thus syringe injecting a

mucopolysaccharide solution of given viscosity, through a needle

of given size, e.g. a 23 gauge needle, a 1cc syringe requires

substantially less force than a 3 cc syringe and a 3 cc syringe

less than a 5 cc syringe. (This generally presumes the standard

syringe configurations of inside cross section of 0.16 cm² for a

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1cc syringe, 0.57 cm2 for a 3cc and 1.13 cm2 for a 5 cc
1
    syringe.) Fig. 8 provides an exemplary table of such forces.
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    Solutions compared are A, HPMC(H); B, HA(H);, C, HA(L); D,
3
    HPMC(H) and HA(L); and, E, HPMC(H) and HA(H). Clearly, the 1cc
4
    syringe required less stress at maximum than the wider syringes.
5
         Fig. 9(a) depicts a syringe (10) and plunger (12) with a
6
    generally flat lower surface (13) particularly useful in the
7
    practice of this invention. The angle \theta of the flow path for a
8
    viscoelastic through the syringe within the syringe into a
9
     cannula (14) is seen to be about 45° or less. Fig. 9(b) depicts
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     an alternative plunger (16) for syringe (10). The lower surface
11 .
     (18) of plunger (16) is shaped to generally conform to angle \theta
12
     at the bottom of syringe (10). A related embodiment is seen in
13
     Fig. 9(c), wherein a syringe (20) and plunger (22) with a
14
     generally bulbous lower surface (24). The flow path for a
15
     viscoelastic through lower end of the syringe within the syringe
16
     into a cannula (14) is seen to be about 45° or less, but sloped
17
     and not linear. Unlike the usual regimen associated with
18
     administration of medicaments through a syringe, the "dosage"
19
     delivered here is determined by observation of the material
20
     extruded from the end of the syringe. As such the amount
21
     initially in a syringe or remaining in a "dead space" within the
22
     syringe and not extrudable by application of pressure on the
23
     plunger is of little consequence. This presumes that there is
24
     sufficient extrudable capacity of viscoelastic mater to begin
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     with.
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An embodiment of this invention is drawn to a method of 1 adhering a contact lens to the surface of the eye, and the 2 apparatus of such method. This is done to permit a medical 3 professional to clearly observe the interior of the eye. is the contact lens is typically designed for a person other 5 than the subject of the medical procedure to see into the eye. 6 To accomplish this a lens of appropriate optics and conformance 7 to corneal curvature is positioned in on the eye wherein the eye 8 surface is coated with a generally continuous sheet or layer of 9 the viscoelastic solution of this invention. 10 application it is particularly important that the viscoelastic 11 solution be generally transparent and bubble free. 12 arrangement of lens on top of such viscoelastic, on top of the 13 eye permitting a view of the interior of the eye by a person 14 other than the subject is termed "operational-optical 15 connection." 16 Fig 10(a) (60) and (b) (70) are diagrammatic 17 representations of various embodiments of an apparatus for 18 viewing the interior of the eye (depicted in contact with an eye 19 (50)). Fig. 10(a) represents a side view of contact lens (64) 20 atop a layer of transparent mucopolysaccharide solution of the 21 present invention (62), positioned and optically configured so 22 that an external observer may view internal ophthalmic tissues, 23 surgical instruments, color reactions, or other observable 24 features or phenomena. Fig. 10(b), also having a layer of 25 transparent mucopolysaccharide solution of the present invention 26 (72), replaces the contact lens with the lens (74) of a camera 27 In an additional embodiment, the camera could include a 28

source of illumination or laser surgical light, or be replaced 1 by or used in combination with a source of illumination or laser 2 light, such as surgical laser light, or even diagnostic light 3 application. 4 An embodiment of this invention concerns method of 5 hydraulically positioning intra-optic structures or tissues. 6 This is done by the step of applying against such tissues under 7 elevated hydrostatic pressure the modified mucopolysaccharide 8 solution of this invention. In one case, this comprises keeping 9 the lens capsule elevated and away from surgical instruments 10 during surgery such as cataract surgery. In another embodiment 11 this method would include dissecting or elevating tissue such as 12 hyperplastic tissue that has grown over the retina in certain 13 pathologies. The viscoelastic solution is introduced, 14 conveniently, through a needle at the hyperplastic tissue/retina 15 interface. Gradual injection under pressure raises up the 16 hyperplastic tissue. From this raised and free position, the 17 tissue may be removed with out substantial damage to the retina 18 tissue beneath. 19

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METHODS

21 PURITY CRITERIA

All samples of hyaluronic acid obtained from Chesapeake Biologicals passed the endotoxin Limulus Lysate Assay. The criterion for passing the assay was that, when a sample was dissolved with a physiological buffer to a concentration of 5 mg/ml, less than 0.25 endotoxin units per ml were found.

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SURFACE TENSION

Surface tension was measured by a modification of the 1 Wilhelmy Plate method allowing measurement of surface tension of 2 highly viscous polymer solutions. In the Wilhelmy Plate method, 3 the surface tension was measured by immersing a thin platinum 4 blade into the solution to be measured. The blade is slowly 5 withdrawn through its attachment to a surface balance. 6 surface balance measures the force on the platinum blade, and, 7 as the blade is pulled from the solution, a drop in force is 8 The force is measured in dynes/centimeter. 9 modified method that was used in these experiments, surface 10 forces were measured using a sensitive transducer, (manufactured 11 by the Honeywell Co., Minneapolis, Minnesota) attached to a 12 platinum blade and recorder. For surface tensions measurements, 13 about 20 ml of solutions were placed in a petri dish. The dish 14 was placed on a jack-stand and the stand was moved upward until 15 the platinum blade just touched the solution. With this method, 16 surface forces were measured as the platinum blade was pulled 17 into the solution. In the usual Wilhelmy Plate method, the 18 surface forces are measured as the platinum blade is pulled from 19 the solution. For reproducible results, the platinum blade was 20 cleaned and exposed to a flame between usage. All measurements 21 were carried out using freshly prepared solutions at 22 temperatures of 25° ± 1°C. 23 In some instances, surface tension was measured at 25°C 24 using a tensiometer (Cahn, Model DCA 322, Cerritos CA). Twenty 25 ml of a solution being tested was poured out into a Pyrex™ cover 26 dish and placed on the stage of a tensiometer. All tests were 27 performed at about 17-25°C ("room temperature") using a platform 28

speed of 104 microns/sec. Data was collected using an IBM-PC™ 1 and DCA-322™ software to obtain surface tension of the receding 2 curve for the material tested. 3 4 PREPARATION OF VISCOELASTIC SOLUTIONS All polymer solutions were diluted to the desired 5 concentration. A buffer solution containing 0.85% sodium 6 chloride, 0.028% disodium hydrogen phosphate dihydrate and 7 0.004% of sodium hydrogen phosphate hydrate. The dilution varied according to the desired viscosity. 9 10 EXAMPLE 1 11 Sodium hyaluronate + oleic acid Hyaluronate with an average molecular weight of under 12 50,000 (Chesapeake Biologicals) was dissolved in buffer solution 13 at room temperature. Potassium oleate was added to achieve a 14 final concentration of 5 x 10^{-6} mg./ml. 15 16 EXAMPLE 2 Acyl-substituted hyaluronate 17 Acyl-substituted hyaluronate was diluted utilizing 18 phosphate buffer to a final concentration of 30 mg./ml. 19 20 EXAMPLE 3 Acyl-substituted hyaluronate + oleic acid + hyaluronate) 21 Acyl-substituted hyaluronate and hyaluronate together 22 having an average molecular weight of 1 \times 10⁶, were diluted in 23 phosphate buffer to achieve a final concentration of 30 mg./ml 24 of sodium hyaluronate and 1 milligram per ml of acyl-substituted 25 hyaluronate. Oleic acid was added to the final solution to 26 achieve a concentration of 1 x 10^{-6} mg./ml. of potassium oleate. 27 28 Example 4

-	reparence of golf-publicated wherefully well
2	Bioengineered hyaluronic acid from a bacterial source with
3	an average molecular weight of 50,000 is utilized to prepare the
4	substituted hyaluronate. Hyaluronate is dissolved in a dilute
5	sulfuric acid solution and titrated with sulfuric acid to a
6	final pH of 3.0. The solution is heated to 75° C and the acyl
7	anhydride, for example N-butyric, is added to the solution. The
8	solution is constantly stirred. The molar ratio of the two
9	solutes is adjusted to achieve substitution of one hydroxyl
10	group by an acyl group at every 4th to 10th repeating
11	disaccharide unit of hyaluronic acid. The reaction is then
12	allowed to run to completion over an extended period,
13	approximately 24 hours. The solution is then neutralized with
14	0.1N sodium hydroxide and subsequently dehydrated. The
15	resultant dried solute is used to form subsequent solutions.
16	Utilizing sodium hyaluronate with molecular weights in the
17	range of 500,000 to 2×10^6 , an acyl-substituted hyaluronate,
18	and a biologically compatible surfactant, viscoelastic
19	formulations can be made with any desired surface tension, which
20	is compatible with ocular and intraocular use, and which
21	fracture with suction forces in the range of 5 to 400 mm Hq.
22	depending upon the solution properties desired. Unique
23	formulations can be constructed which affect coating of ocular
24	and intraocular structures yet which can be completely aspirated
25	or retarded from aspiration as so desired.
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27	Example 5 Blending Technology
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In order to achieve a solution with appropriate fracturing 1 characteristics, two hyaluronic acid species of different 2 average molecular weights were utilized. Both hyaluronic acid 3 fractions were obtained from rooster combs from Chesapeake 4 Biologicals. One fraction had an average molecular weight of 1 5 \times 10⁶ Daltons and supplied in a 5 mg/ml concentration. 6 other fraction consisted of an acid species with an average 7 molecular weight of 500,000 in a concentration of 30 mg/ml From 8 these two species, solutions were constructed based on a volume 9 ratio of one part low molecular weight to two part high 10 molecular weights, hyaluronic acid. At this ratio of molecular 11 weights, the viscous mixture easily fractured when suctioned 12 through a 0.3 mm aspiration cannula when vacuum pressures were 13 applied in the range of 50 to 200 mm Hg. Verification of 14 fracturing characteristics was achieved by direct visualization 15 through a 10X microscope. 16 17 Quantification Viscoelastic solutions meeting the claimed characteristics 18 are directly determinable. Typically a solution of about 4% to 19 about 10% viscoelastic selected from, for example, the group 20 consisting of acyl-substituted hyaluronic acid having acyl 21 groups thereof with three to twenty carbon atoms, hyaluronic 22 acid, hydroxypropylmethylcellulose and mixtures thereof is 23 useful. Clearly, higher initial percentage concentrations can 24 be employed. Serial dilutions, conveniently in 10x steps are 25 then made, and the viscosity and surface tension repeatedly 26 measured until the desired point is reached. In addition, 27

biocompatible surface active agents may be employed to reduce

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1 surface tension. In mixtures of HPMC and hyaluronic acid, and

- 2 derivatives thereof, it is useful to note that HPMC contributes
- 3 little to viscosity while possessing surface activity, while
- 4 hyaluronic acid and derivatives thereof contribute substantially
- 5 to viscosity and little to surface activity. In practice a
- 6 checkerboard dilution and proportion type assay provides a
- 7 convenient system for determining component proportions within
- 8 the claimed range. The accompanying graphs, particularly Figs.
- 9 6 and 7 will assist in the interpretation of checkerboard
- 10 results by directing one to the proper parameter by modification
- 11 of the proper constituent.

12 Viscosity Measurements

- Tested solutions were removed from storage at 4°C and
- 14 allowed to reach room temperature. After reaching room
- 15 temperature, 5ml of such solution was injected onto the sample
- 16 testing plate of a viscometer, Rheometrics Fluids Spectrometer
- 17 #RFS8400™ (Piscataway, N.J.). The shear rate was linearly
- 18 increased from 0.3 sec⁻¹ to 9.0 sec⁻¹ over a period of 9
- 19 minutes,
- 20 and the viscosity of the solution recorded with a Haake RV 100
- 21 plotter. From a plot of viscosity v. shear rate, the viscosity
- 22 at 0.35 sec⁻¹ was extrapolated.
- 23 Molecular Weight
- Molecular weight may be determined by any of a number of
- well known techniques such as chromatography and density
- 26 centrifugation. A particularly useful method of measuring
- 27 molecular weight was by the scattered light intensity at an
- 28 angle of 6-7° using a Chromatic KMX-6™ laser light scattering

1 device. A detailed description of this method is set forth in

- 2 "Laser Light Scattering measurements on Vitreous and Rooster
- 3 Comb Hyaluronic Acids, " Int.J.Biol.Macromol., 4:425-9 (1982)
- 4 incorporated herein by reference. The Optical constant required
- 5 for molecular weight determinations was obtained using a
- 6 chromatix KMC-16™ differential refractometer operating at 5°C
- 7 and at a wavelength of 633nm. The instrument was calibrated by
- 8 measuring the difference in the refractive index of standard
- 9 salt solutions with water as the reference material. Once the
- 10 calibration constant was determined from measurements on salt
- 11 solutions, the difference in refractive index between each
- 12 solution and its dialysate was measured at concentrations
- 13 between 1 and 5mg/ml. The ratio of change in refractive index,
- 14 Δ n, divided by the concentration, c, was plotted against
- 15 concentration and the value of the refractive index was taken as
- 16 \Delta n/c extrapolated to zero concentration.
- Molecular weight was then obtained by determining the
- 18 Rayleigh factor, (R_{θ}) for solutions of unknown concentration, c,
- 19 between 0.1 and 0.5 mg/ml and plotting Kc/R_{θ} against
- 20 concentration (K, the optical constant is calculated using
- 21 refractive index increment) as shown in Fig. 1, with a
- 22 calculated molecular weight of 5,560,000. Weight average
- 23 molecular weight was determined from the reciprocal of Kc/R_{θ}
- 24 extrapolated to zero concentration.
- 25 Injection Tests
- 26 A particular injection load versus time curve is set forth
- 27 in Fig. 2. The material tested was a high molecular weight HA.
- 28 Maximum load was determined as the largest load needed to force

the sample from a syringe through a 23 gauge needle. While

- 2 testing may be accomplished various ways known in the art, HA
- and HPMC solutions were conveniently tested using a syringe
- 4 holder fashioned to attach to the compression cell of an Instron
- 5 Tester Model 1122 (Instron Corp, Sprinfield, N.J.). Force was
- 6 measured from the load cell and the crosshead was lowered at a
- 7 rate of 200mm/min. Maximum stress was determined by dividing
- 8 the peak load by the cross sectional area (interior) of the
- 9 syringe barrel.

10 Aspiration Profile

- Aspiration behavior was uniformly determined by use of a 23
- 12 gauge needle. Test procedure entailed placing a vacuum through
- the 23 gauge needle onto each sample and determining the
- 14 fraction of each sample aspirated within 1 minute. The vacuum
- was increased in 22 mm Hg increments from 0 to 100 mm Hg and the
- 16 fraction aspirated was determined gravimetrically. From the
- 17 data represented in Fig. 5, the distinct aspiration
- 18 characteristic of the viscoelastic solutions of this invention
- 19 are made clear. The inventive solutions do not aspirate as a
- 20 bolus at any applicable vacuum level. Of particular importance
- 21 is the substantially non-sigmoidal curve found upon aspiration
- of solutions of this invention under the conditions used in
- 23 compiling the data of Fig. 5. In contrast, HA solutions of
- 24 comparable viscosity, aspirate as bolus at all but the lowest
- 25 vacuum levels. In practice, at aspiration vacuum levels
- 26 designed to provide reasonably prompt removal of less than the
- 27 total amount of viscoelastic solution, only the inventive
- 28 solutions will suffice. The shaded area of Fig. 5(a) generally

delimits the particular aspiration characteristic of less than 1 total aspiration of viscoelastic solution of the present 2 invention at vacuum levels above about 50 mm Hg. The aspiration 3 curves at the vacuum levels tested offers reasonable 4 predictability as to those aspiration characteristics that will 5 permit a medical professional to incrementally aspirate a 6 viscoelastic at convenient pressures and over a fairly brief 7 period of time. Solutions with sigmoidal curves aspirate 8 essentially as a bolus and are not suitable. In the 50 to 90 9 mmHg range under this procedure, and limited to solutions that 10 are substantially non-sigmoidal in aspiration behavior, a slope 11 of from about horizontal up to about 1.5 and more particularly 12 from about horizontal to about 1.0 are preferred, with a slope 13 or aspiration profile of about horizontal to about 0.5 more 14 preferred. It is understood that the slope of an horizontal line 15 is technically an undetermined special case. However, a 16 slightly upward line has a slope of a small positive number. 17 For convenience here, the slope of an horizontal line will be 18 assumed to be zero, and the stated range from horizontal up to 19 slopes of 1 and 1.5, includes horizontal (or even slightly 20 negative slopes). While very high or low vacuum levels or 21 aspiration times are conceivable, they are less useful, except 22 in unique circumstances. Unduly high aspiration vacuum levels 23 pose a danger to ocular structures. Unduly long aspiration 24 times, generally in excess of 2 or 3 minutes, unduly prolong 25 surgical procedures. 26

27 28

1	Again referencing Fig. 7, Aspiration profile is presented
2	in Z axis, forming, as plotted against viscosity and surface
3	tension a theoretical cube of the claimed viscoelastic solution.
4	Points A, B, C and D are at a viscosity of 100,000 mPa·s.
5	Points E, F, G, and H are at a viscosity of 10,000 mPa·s.
6	Points A, D, E, and H are at Aspiration Profile of O. Points B,
7	C, F, and G are at Aspiration Profile points of 1.5. Points A,
8	B, E, and F are at Surface Tension of 40 dynes/cm. Points D, C,
9	H and G are at Surface Tension of 65 dynes/cm. Point I
10	represents Occucoat and point II represents Healon, each beyond
11	the enclosed area.
12 13 14 15 16 17 18 19 20 21 22 23	with the techniques and examples described above, the novel and unobvious modified mucopolysaccharide solutions of this invention are presented in the claims which follow. Minor changes and adjustments may be made by those skilled in the art without departing from the spirit of this invention.
25	
26	
27	
2.8	

TABLE 1. Products and solutions used or tested for use in ophthalmic surgery

Product	Manufacturer	Polymer	Concentration	Molecular weight
Healon	Pharmacia	HA	10	~4,000,000
Amvisc	Med-Chem Products	HA	~10	~2,500,000
IaL	Fidia	HA	20	~500,000
Viscoat	Cilco	HA+	30	~500,000
		CS	40	~30,000
CS 50%	_	CS	500	~20,000
HPMC 2%		HPMC	20	~100,000
Collagen	3M	Collagen	20	320,000→gel
-				

HA—hyaluronan, CS—Chondroitin sulphate, HPMC—hydroxypropylmethylcellulose.

1

WHAT IS CLAIMED;

3 Claim 1

Claim 1. The modified mucopolysaccharide solution for use as a biologically active therapeutic infusion comprising:

a pharmaceutical grade viscoelastic fraction selected from the group consisting of acyl-substituted hyaluronic acid having acyl groups thereof with three to twenty carbon atoms, hyaluronic acid, hydroxypropylmethylcellulose and mixtures thereof, and absent chondroitin sulfate said fraction having a surface tension of between 40 and 65 dynes/cm²; and,

said modified mucopolysaccharide solution having a viscosity of between 10,000 and 100,000 centipoise when measured at a shear rate of 3 sec⁻¹ at 25°C.

Claim 2. A modified mucopolysaccharide solution as described in Claim 1 having a surface tension of less than about $56 \, dynes/cm^2$.

Claim 3. A modified mucopolysaccharide solution as described in Claim 2 having a surface tension of less than about 50 dynes/cm^2 .

Claim 4. A modified mucopolysaccharide solution as described in Claim 1 wherein said viscoelastic fraction has an average molecular weight of at least 50,000.

Claim 5. A modified mucopolysaccharide solution as described in Claim 1 wherein said viscoelastic fraction is an acyl-substitute hyaluronic acid having acyl groups thereof with three to twenty carbon atoms.

Claim 6. A modified mucopolysaccharide solution as described in Claim 1 wherein said solution further includes a surfactant fraction of a biocompatible component selected from a group consisting of phospholipids, monoglycerides, free fatty acids, free fatty acid soaps, cholesterol, fluorocarbons, silicones, and nonionic surfactants, said surfactant present in an amount sufficient to produce said surface tension.

Claim 7. A modified mucopolysaccharide solution as described in Claim 6 wherein said solution further includes a surfactant fraction of a biocompatible component selected from a group consisting of phospholipids, monoglycerides, free fatty acids, free fatty acids soaps, cholesterol, fluorocarbons, silicones, and nonionic surfactants, said surfactant present in an amount less than 10 micrograms/ml.

Claim 8. The modified mucopolysaccharide of Claim 7 wherein said surfactant fraction of a biocompatible component is a free fatty acid.

Claim 9. A modified mucopolysaccharide solution as described in Claim 4 wherein said viscoelastic fraction is a mixture of said acyl-substituted hyaluronic acid and hyaluronic acid.

Claim 10. A modified mucopolysaccharide solution as described in Claim 9 wherein said solution further includes a surfactant fraction of a biocompatible component selected from a group consisting of phospholipids, monoglycerides, free fatty acids, free fatty acids, free fatty acids, cholesterol, fluorocarbons, silicones, and nonionic surfactants, said surfactant present in an amount sufficient to produce said surface tension.

Claim 11. A modified mucopolysaccharide solution as described in Claim 10 wherein said solution further includes a surfactant fraction of a biocompatible component selected from a group consisting of phospholipids, monoglycerides, free fatty acids, free fatty acids, free fatty acids, cholesterol, fluorocarbons, silicones, nonionic surfactants, said surfactant present in an amount less than 10 micrograms/ml.

Claim 12. The modified mucopolysaccharide solution of Claim 1 wherein, upon aspiration through a 0.3 mm cannula at a vacuum pressure in a range of 5 to 400 mm Hg, said solution is easily fractured.

Claim 13. The solution of Claim 12 wherein, upon aspiration through a 0.3 mm cannula at a vacuum pressure in a range of 50 to 200 mm Hg, said solution is easily fractured.

Claim 14. A modified mucopolysaccharide solution as described in Claim 12 further including the surfactant is oleic acid.

Claim 15. The modified mucopolysaccharide of Claim 12 wherein said surfactant fraction of a biocompatible component is a free fatty acid.

Claim 16. A modified mucopolysaccharide solution for use during ophthalmic surgery for protection of the internal ocular structures including corneal endothelium from accidental touch by surgical instruments, yet permitting of observation of said structures comprising:

an optically clear polymeric fraction of high purity
mucopolysaccharides selected from the group consisting of
acyl-substituted hyaluronic acid having acyl groups thereof with

three to twenty carbon atoms, hyaluronic acid, hydroxypropylmethylcellulose and mixtures thereof and absent chondroitin sulfate, said fraction having a surface tension of between 40 and 65 dynes/cm²; and,

said modified mucopolysaccharide solution having a viscosity of between 10,000 and 100,000 centipoise when measured at a shear rate of 3 sec⁻¹ at 25 C; and,

wherein said mucopolysaccharide fraction has an average molecular weight of at least 50,000; and,

a biological surfactant fraction of a free fatty acid present in an amount less than 10 micrograms/ml.

Claim 17. A modified mucopolysaccharide solution as described in Claim 16 having a surface tension of less than about 56 dynes/cm².

Claim 18. A modified mucopolysaccharide solution as described in Claim 17 having a surface tension of less than about $50 \, \text{dynes/cm}^2$.

Claim 19. A modified mucopolysaccharide solution as described in Claim 16 wherein said polymeric fraction is hyaluronic acid.

Claim 20. The modified mucopolysaccharide solution of Claim 16 wherein, upon aspiration through a 0.3 mm cannula at a vacuum pressure in a range of 5 to 400 mm Hg, said solution is easily fractured.

Claim 21. The solution of Claim 20 wherein, upon aspiration through a 0.3 mm cannula at a vacuum pressure in a range of 50 to 200 mm Hg, said solution is easily fractured.

Claim 22. A pharmaceutically acceptable modified mucopolysaccharide solution absent chondroitin sulfate having a surface tension of between 40 and 65 dynes/cm²; and,

a viscosity of between 10,000 and 100,000 centipoise when measured at a shear rate of 3 \sec^{-1} at 25 C.

Claim 23. A modified mucopolysaccharide solution as described in Claim 22 having a surface tension of less than about 56 dynes/cm².

Claim 24. A modified mucopolysaccharide solution as described in Claim 23 having a surface tension of less than about 50 dynes/cm 2 .

Claim 25. The solution of claim 22 wherein said mucopolysaccharide is a surface active mucopolysaccharide.

Claim 26. The solution of claim 25 further comprising a biological surfactant selected from a group consisting of phospholipids, monoglycerides, free fatty acids, free fatty acid soaps, cholesterol, fluorocarbons, silicones, and nonionic surfactants.

Claim 27. The solution of Claim 22 wherein, upon aspiration through a 0.3 mm cannula at a vacuum pressure in a range of 5 to 400 mm Hg, said solution is easily fractured.

Claim 28. The solution of Claim 27 wherein, upon aspiration through a 0.3 mm cannula at a vacuum pressure in a range of 50 to 200 mm Hg, said solution is easily fractured.

Claim 29. The solution of Claim 22 wherein said mucopolysaccharide has an average molecular weight of at least 50,000.

Claim 30. The solution of Claim 29 wherein, upon aspiration through a 0.3 mm cannula at a vacuum pressure in a range of 5 to 400 mm Hg, said solution is easily fractured.

Claim 31. The solution of Claim 30 wherein, upon aspiration through a 0.3 mm cannula at a vacuum pressure in a range of 50 to 200 mm Hg, said solution is easily fractured.

Claim 32. A method of protecting internal ocular structures during ocular surgery and retarding aspiration of material from the ocular surgery site by the step of:

intraocularly introducing biologically active therapeutic infusion amount of a modified mucopolysaccharide solution comprising:

a pharmaceutical grade viscoelastic fraction selected from the group consisting of acyl-substituted hyaluronic acid having acyl groups thereof with three to twenty carbon atoms, hyaluronic acid, hydroxypropylmethylcellulose and mixtures thereof and absent chondroitin sulfate, said fraction with a surface tension of between 40 and 65 dynes/cm²; and,

said modified mucopolysaccharide solution having a viscosity of between 10,000 and 100,000 centipoise when measured at a shear rate of 3 sec⁻¹ at 25 C.

Claim 33. The method of Claim 32 wherein the intraocularly introducing biologically active therapeutic infusion amount of a modified mucopolysaccharide solution is by a syringe of about 0.16 cm² in cross section or less.

Claim 34. The method of Claim 32 wherein the modified mucopolysaccharide solution has a surface tension of less than about 56 dynes/cm 2 .

Claim 35. The method of claim 34 wherein the modified mucopolysaccharide solution has a surface tension of less than about 50 dynes/cm 2 .

Claim 36. The method of claim 32 wherein the retarding of aspiration being such that, upon aspirating through a 0.3 mm cannula at a vacuum pressure in a range of 5 to 400 mm Hg, said solution is easily fractured.

Claim 37. The method of claim 36 wherein the retarding of aspiration being such that, upon aspirating through a 0.3 mm cannula at a vacuum pressure in a range of 50 to 200 mm Hg, said solution is easily fractured.

Claim 38. A method of protecting internal ocular structures during ocular surgery by providing a viscoelastic solution that coats ocular structures at a surgical site such that aspiration of the viscoelastic solution is retarded, said method being:

intraocularly introducing biologically active therapeutic infusion amount of a modified mucopolysaccharide solution absent chondroitin sulfate and having a surface tension of between 40 and 65 dynes/cm²; and,

a viscosity of between 10,000 and 100,000 centipoise when measured at a shear rate of 3 \sec^{-1} at 25 C.

Claim 39. The method of Claim 38 wherein the intraocularly introducing biologically active therapeutic infusion amount of a modified mucopolysaccharide solution is by a syringe of about 0.16 mm in cross section or less.

Claim 40. A modified mucopolysaccharide solution as described in Claim 38 having a surface tension of less than about 56 dynes/cm².

- Claim 41. A modified mucopolysaccharide solution as described in Claim 40 having a surface tension of less than about 50 dynes/cm².
- Claim 42. The method of claim 41 wherein the retarding of aspiration being such that, upon aspirating through a 0.3 mm cannula at a vacuum pressure in a range of 5 to 400 mm Hg, said solution is easily fractured.
- Claim 43. The method of claim 42 wherein the retarding of aspiration being such that, upon aspirating through a 0.3 mm cannula at a vacuum pressure in a range of 50 to 200 mm Hg, said solution is easily fractured.
- Claim 44. A method of protection of internal ocular structures including corneal endothelium from accidental touch by surgical instruments, yet permitting of observation of said structures comprising:

intraocularly introducing a modified mucopolysaccharide solution during ophthalmic surgery wherein said solution comprises

an optically clear polymeric fraction of high purity mucopolysaccharides selected from the group consisting of acyl-substituted hyaluronic acid having acyl groups thereof with three to twenty carbon atoms, hyaluronic acid, hydroxypropylmethylcellulose and mixtures thereof and absent chondroitin sulfate, said fraction having a surface tension of between 40 and 65 dynes/cm²; and,

said modified mucopolysaccharide solution having a viscosity of between 10,000 and 100,000 centipoise when measured at a shear rate of 3 sec⁻¹ at 25 C; and, wherein said mucopolysaccharide fraction has an average molecular weight of at least 50,000; and,

- a biological surfactant fraction of a free fatty acid present in an amount less than 10 micrograms/ml.
- Claim 45. The method of Claim 44 wherein the intraocularly introducing biologically active therapeutic infusion amount of a modified mucopolysaccharide solution is by a syringe of about 0.16 mm in cross section or less.
- Claim 46. The method of claim 44 wherein the retarding of aspiration being such that, upon aspirating through a 0.3 mm cannula at a vacuum pressure in a range of 5 to 400 mm Hg, said solution is easily fractured.
- Claim 47. The method of claim 46 wherein said solution, upon aspirating through a 0.3 mm cannula at a vacuum pressure in a range of 50 to 200 mm Hg, said solution is easily fractured.
- Claim 48. A modified mucopolysaccharide solution for use as a biologically active therapeutic infusion comprising:
- a pharmaceutical grade viscoelastic fraction selected from the group consisting of acyl-substituted hyaluronic acid having acyl groups thereof with three to twenty carbon atoms, hyaluronic acid, hydroxypropylmethylcellulose and mixtures thereof, and absent chondroitin sulfate said fraction having a surface tension of between 40 and 65 dynes/cm²; and,

said modified mucopolysaccharide solution having a viscosity of between 10,000 and 100,000 centipoise when measured at a shear rate of 3 sec⁻¹ at 25°C.

Claim 49. A modified mucopolysaccharide solution as described in Claim 48 having a surface tension of less than about 56 dynes/cm².

Claim 50. A modified mucopolysaccharide solution as described in Claim 47 having a surface tension of less than about 50 dynes/cm 2 .

Claim 51. A modified mucopolysaccharide solution for use as a biologically active therapeutic infusion as delimited by the shaded area of Fig. 7.

Claim 52. A method of adhering a contact lens to the surface of the eye in operational-optical connection with said eye, by the step of interposing between said lens and said eye surface an adhering amount of substantially transparent modified mucopolysaccharide solution for use as a biologically active therapeutic infusion comprising:

a pharmaceutical grade viscoelastic fraction selected from the group consisting of acyl-substituted hyaluronic acid having acyl groups thereof with three to twenty carbon atoms, hyaluronic acid, hydroxypropylmethylcellulose and mixtures thereof, and absent chondroitin sulfate said fraction having a surface tension of between 40 and 65 dynes/cm²; and,

said modified mucopolysaccharide solution having a viscosity of between 10,000 and 100,000 centipoise when measured at a shear rate of 3 sec⁻¹ at 25°C.

Claim 53. A method of hydraulically positioning intra-optic structures or tissues by the step of applying against such tissues under elevated hydrostatic pressure modified mucopolysaccharide solution for use as a biologically active therapeutic infusion comprising:

a pharmaceutical grade viscoelastic fraction selected from the group consisting of acyl-substituted hyaluronic acid having acyl groups thereof with three to twenty carbon atoms, hyaluronic acid, hydroxypropylmethylcellulose and mixtures thereof, and absent chondroitin sulfate said fraction having a surface tension of between 40 and 65 dynes/cm²; and,

said modified mucopolysaccharide solution having a viscosity of between 10,000 and 100,000 centipoise when measured at a shear rate of 3 sec⁻¹ at 25°C.

Claim 54. The method of Claim 53 wherein the tissue is hyperplastic tissue, positioned over the retina and said applying is performed by injecting said solution between said tissue and the retina, said positioning resulting in raising the tissue of of the retina.

FIG. 1

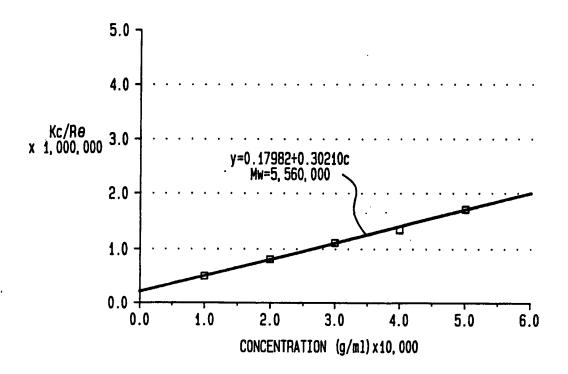
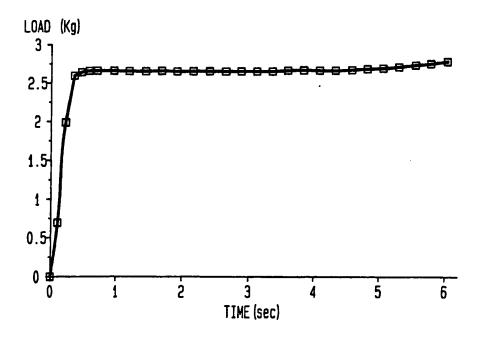
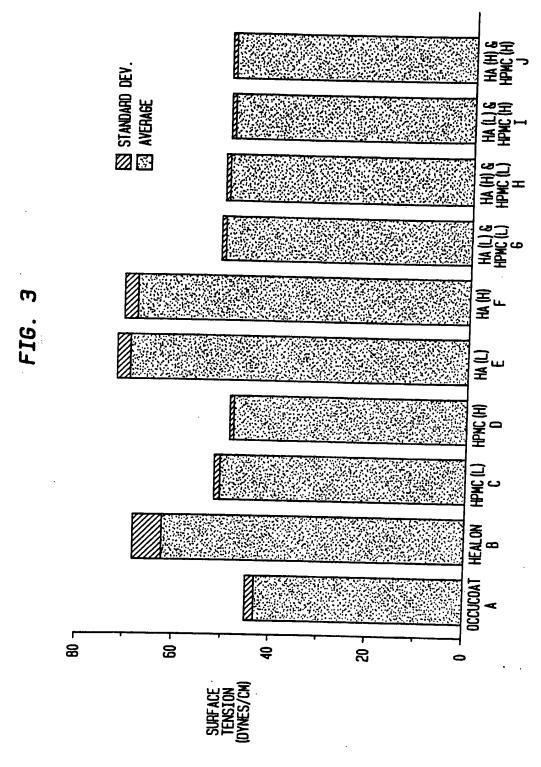


FIG. 2





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FIG. 4

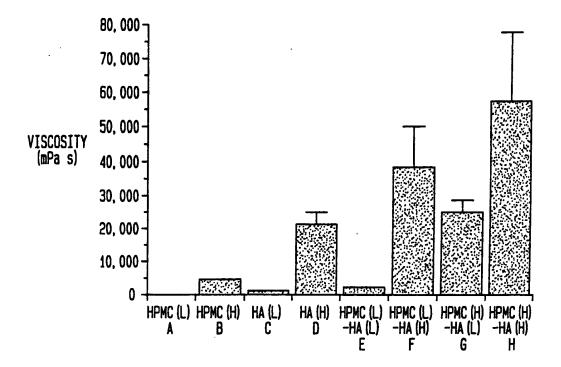
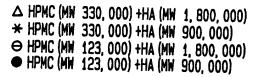


FIG. 5



● HPMC (MW 20, 000) ► HPMC (MW 90, 000) ☐ HA (MW 1,800,000) ○ HA (MW 900,000)

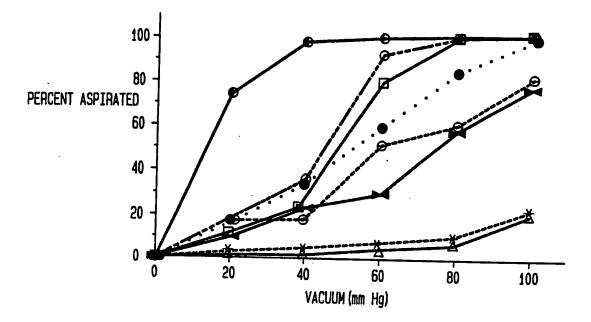
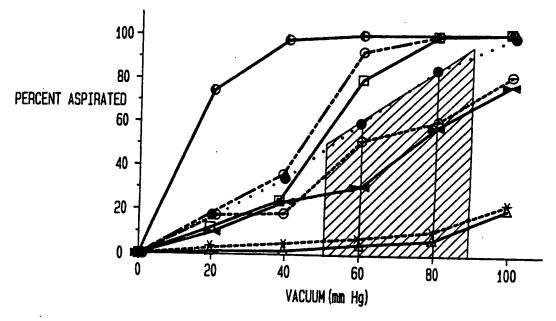


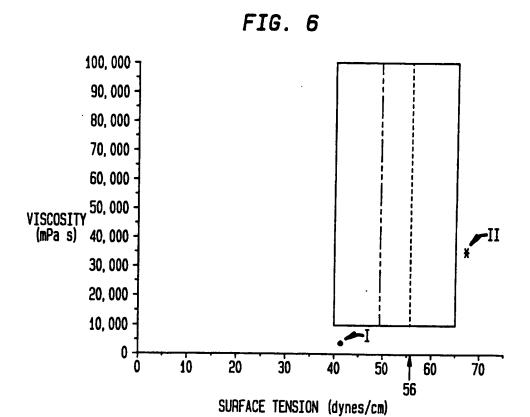
FIG. 5A

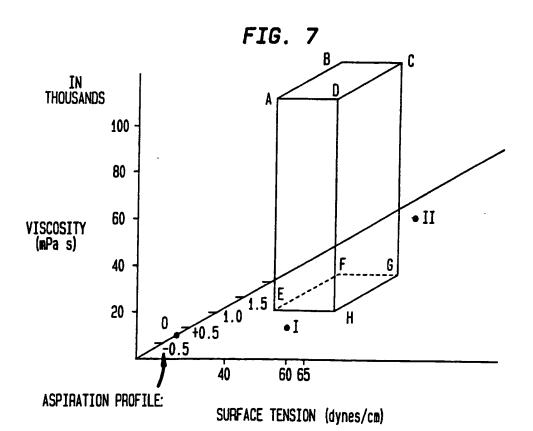
△ HPMC (MW 330,000) +HA (MW 1,800,000) ★ HPMC (MW 330,000) +HA (MW 900,000)

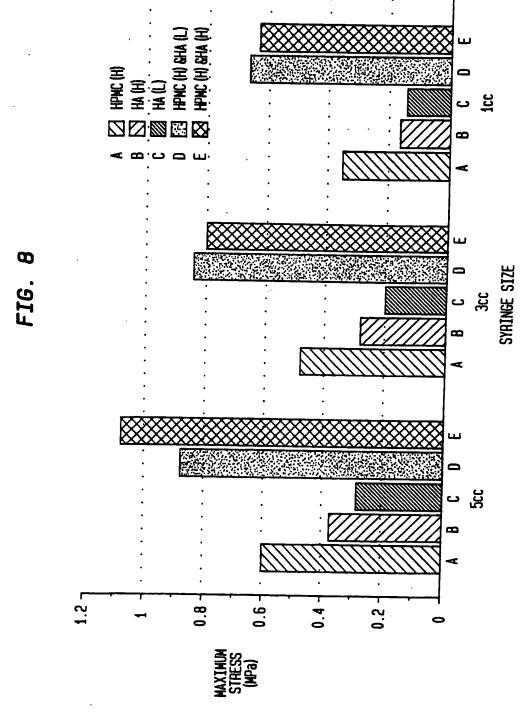
● HPMC (MW 20,000) ► HPMC (MW 90, 000) ☐ HA (MW 1,800,000) ○ HA (MW 900,000)

⊖ HPMC (MW 123, 000) +HA (MW 1, 800, 000) • HPMC (MW 123, 000) +HA (MW 900, 000)









6/8

WO 95/07085

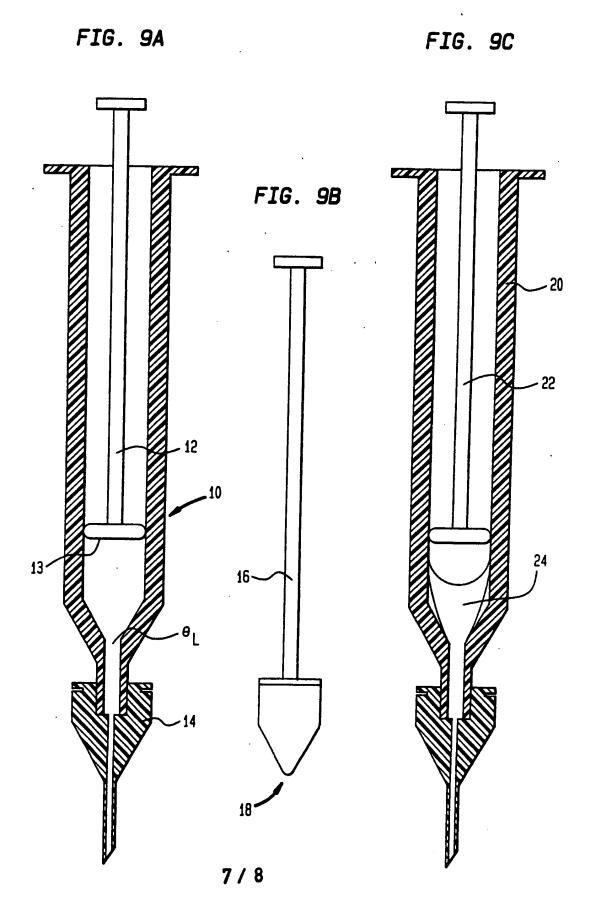


FIG. 10A

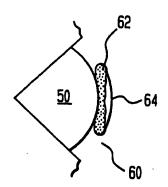
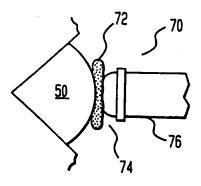


FIG. 10B



INTERNATIONAL SEARCH REPORT

International application No. PCT/US94/10175

A. CL	ASSIFICATION OF SUBJECT MATTER			
IPC(6)	:A61K 31/70; A61F 13/20; G02C 7/02			
US CL	:514/54; 351/177; 604/19			
According	to International Patent Classification (IPC) or to	both national classification and IPC		
B. FI	LDS SEARCHED			
Minimum	documentation searched (classification system foll	owed by classification symbols)	··	
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C. DO	CUMENTS CONSIDERED TO BE RELEVAN	r		
Category*	Citation of document, with indication, when	e appropriate, of the relevant passages	Relevant to claim N	
Y	US, A, 4,713,375 (LINDSTROM	FT AL \ 15 December 1097	4 5 4	
	col. 1, lines 22-37 and col. 2, li	nes 1-3	1-51	
		•		
Y	US, A, 4,767,463 (BRODE ET AI	L.) 30 August 1988, col. 12	6-8, 10-11, 26	
	lines 17-42.		0 0, 10-11, 20	
Y	LIC A 4 OF 4 TO 4 TO 1			
T	US, A 4,851,521 (DELLA VALLE	ET AL.) 25 July 1989, col.	1-51	
	1, lines 48-68, col. 3, lines 3-59) .		
, I	Survey of Onbthalmology Va	duma 24 No. 4 No.		
	Survey of Ophthalmology, Vo January-February 1990, Liese	geng et el "Vices els ris	1-51	
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	r documents are listed in the continuation of Box	C. See patent family annex.		
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